



designated according to Article 29 of the Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment, [www.eota.eu](http://www.eota.eu))

## European Technical Assessment

**ETA 24/0378**  
**of 28/05/2024**

**Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: UL International (Netherlands) B.V.**

**Trade name of the construction product**

GRAFT IPT Multi Sealant & Adhesive

**Product family to which the construction product belongs**

Fire Stopping and Sealing Product:  
• Penetration Seals

**Manufacturer**

Polyseam Ltd  
15. St. Andrews Road  
Huddersfield, West Yorkshire  
HD1 6SB, UK  
<https://www.graft.eu/>

**Manufacturing plant(s)**

Polyseam Ltd  
15. St. Andrews Road  
Huddersfield, West Yorkshire  
HD1 6SB, UK

**This European Technical Assessment contains**

25 pages including 1 Annex which forms an integral part of this assessment.

**This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of**

EAD 350454-00-1104, September 2017.

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

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## **I. SPECIFIC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT**

### **1 Technical description of the product**

- 1) GRAFT IPT Multi Sealant & Adhesive is a sealant used to form a penetration seal around cables, conduits, metallic pipes and plastic pipes to reinstate the fire resistance performance of wall and floor constructions, where they have been provided with apertures for the penetration of services.
- 2) The GRAFT IPT Multi Sealant & Adhesive is supplied in liquid form contained within 200 ml, 300 ml, 380 mm and 600 ml containers. The sealant is gunned into the aperture in the separating element/elements and around the service or services, to a specified depth utilising a backing material.
- 3) GRAFT IPT Multi Sealant & Adhesive contains no carcinogenic substances or mutagenic substances, flame retardants or antimicrobiological agents.
- 4) The applicant has submitted a written declaration that the product and/or constituents of the product contains no substances which have been classified as dangerous according to Directive 67/548/EEC and Regulation (EC) No. 1272/2008 and listed in the 'indicative list on dangerous substances' of the EGDS – taking into account the installation conditions of the construction product and the release scenarios resulting from there.

In addition to the specific clauses relating to dangerous substances contained in this European Technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

- 5) The use category of GRAFT IPT Multi Sealant & Adhesive in relation to BWR 3 (Hygiene, health and environment) is IA1, S/W2

### **2 Specification of the intended uses of the product in accordance with the applicable European Assessment Document (Hereinafter EAD): EAD 350454-00-1104: 2017**

Detailed information and data is given in Annex A.

- 1) The intended use of system GRAFT IPT Multi Sealant & Adhesive is to reinstate the fire resistance performance of flexible wall constructions, rigid wall constructions and rigid floor constructions where they are penetrated by various metal pipe services without combustible insulation, and plastic pipes.
- 2) The specific elements of construction that the system GRAFT IPT Multi Sealant & Adhesive may be used to provide a penetration seal in, are as follows:
  - a. Flexible walls: The wall must have a minimum thickness of 100 mm and comprise steel studs or timber studs\* lined on both faces with minimum 2 layers of 12.5 mm thick boards. Flexible wall solutions may also be used in rigid walls, with a minimum density of 350 kg/m<sup>3</sup>.
  - b. Rigid walls: The wall must have a minimum thickness of 100 mm and comprise concrete, aerated concrete or masonry, with a minimum density of 650 kg/m<sup>3</sup>.
  - c. Rigid floors: The floor must have a minimum thickness of 150 mm and comprise aerated concrete or concrete with a minimum density of 650 kg/m<sup>3</sup>

\* no part of the penetration seal may be closer than 100 mm to a stud, the cavity must be closed between the penetration seal and the stud, and minimum 100 mm of insulation of class A1 or A2 according to EN 13501-1 must be provided within the cavity between the penetration seal and the stud.

GRAFT Fire Protection Systems which involve services penetrating both sides of a flexible wall may also be used in the situation where the services penetrates one side of the wall only and the remaining side of the wall is not penetrated at the same point (i.e. the services continues on the inside of the wall). All fire integrity and thermal insulation ratings for such single-sided penetrations remain the same as for the equivalent double-sided penetration.

The supporting construction must be classified in accordance with EN 13501-2 for the required fire resistance period.

- 3) The system GRAFT IPT Multi Sealant & Adhesive may be used to provide a penetration seal with specific cables, conduits, single uninsulated metal pipes and plastic pipes (for details see Annex A).
- 4) The annular ring width should be minimum 10 mm and maximum 30 mm. The annular space/gap around the services shall be infilled with GRAFT IPT Multi Sealant & Adhesive. For full details, see Annex A.
- 5) Where a backing material is described in Annex A, this can be replaced with GRAFT IPT Multi Sealant & Adhesive if the total seal depth is the same or greater.
- 6) Where single sided top face seals are described in Annex A, these can also be used in composite floors (e.g., concrete filled, steel trapezoidal decking).
- 7) Services through the system GRAFT IPT Multi Sealant & Adhesive may be used in all angles between 90° and 45° in all directions, subject to metallic pipes only.
- 8) Where PVC pipes are mentioned in Annex A, this includes PVC-U, PVC-C and similar if the pipe is according to EN 1329-1, EN 1452-2, EN 1453-1<sup>^</sup> and EN 1566-1. Where PP pipes are mentioned in Annex A, this includes PP-MV, PP-H, PP-R and similar if the pipe is according to EN 1451-1 or DIN 8077/8078. Where PE pipes are mentioned, this includes PE-LD, PE-MD, PE-HD, PE-X and similar according to EN 1519-1, EN 12201-2 or EN 12666-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1.
- 9) Pipes shall be supported at maximum 250 mm away from both faces of the wall constructions and 450 mm from the upper face of floor constructions.
- 10) The provisions made in this European Technical Assessment are based on an assumed working life of the GRAFT IPT Multi Sealant & Adhesive of 25 years, provided that the conditions laid down in the manufacturers datasheet and instructions for the packaging/transport/storage/installation/use/repair are met. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.
- 11) Type X: intended for use at conditions exposed to weathering and all lower classes.

### 3 Performance of the product and references to the methods used for its assessment

Product-type: Sealant		Intended use: Penetration Seal
Basic requirement for construction work	Essential characteristic	Performance
<b>BWR 2 Safety in case of fire</b>		
EN 13501-1	Reaction to fire	Class B-s1, d0
EN 13501-2	Resistance to fire	Annex A
<b>BWR 3 Hygiene, health and environment</b>		
EN 1026	Air permeability	Annex B
EAD 350454-00-1104, Annex C	Water permeability	No performance determined
Declaration of manufacturer & EN 16516	Content, emission and/or release of dangerous substances	Use categories: IA1, S/W2 Declaration of manufacturer
<b>BWR 4 Safety in use</b>		
EOTA TR 001:2003	Mechanical resistance and stability	No performance determined
EOTA TR 001:2003	Resistance to impact/movement	No performance determined
EOTA TR 001:2003	Adhesion	No performance determined
EAD 350454-00-1104, Clause 2.2.9	Durability	X
<b>BWR 5 Protection against noise</b>		
EN 10140-1,2,4,5/ EN ISO 717-1	Airborne sound insulation	Rw (C;Ctr)= 62 (0;-4) dB*
<b>BWR 6 Energy economy and heat retention</b>		
EN 12664, EN 12667, EN 12939, EN ISO 8990, EN ISO 6946, EN ISO 14683, EN ISO 10211, EN ISO 10456	Thermal properties	No performance determined
EN ISO 12572, EN 12086, EN ISO 10456	Water vapour permeability	No performance determined

\* Tested at 12 mm deep by 30 mm wide by 1200 mm long as it was impracticable for this product to be tested in the configuration as per EAD 350454-00-1104, Clause 2.2.10

**4 ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE (HEREINAFTER AVCP) SYSTEM APPLIED, WITH REFERENCE TO ITS LEGAL BASE**

According to the decision 1999/454/EC – Commission Decision of date 22nd June 1999 on the procedure for attesting the conformity of construction products pursuant to Article 20(2) of Council Directive 89/106/EEC as regards fire stopping, fire sealing and fire protective products, published in the Official Journal of the European Union (OJEU) L178/52 of 14/07/1999, (see <https://eur-lex.europa.eu/oj/direct-access.html>) of the European Commission<sup>1</sup>, as amended, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table(s) applies (apply).

Product(s)	Intended use(s)	Level(s) or class(es)	System(s)
Fire stopping and Fire Sealing Products	For fire compartmentation and/or fire protection or fire performance	Any	1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

**Tasks of the manufacturer:**

**Factory production control**

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall ensure that the product is in conformity with this European Technical Assessment.

The manufacturer may only use initial / raw / constituent materials stated in the technical documentation of this European Technical Assessment.

The factory production control shall be in accordance with the Control Plan of 7<sup>th</sup> February 2023 relating to the European Technical Assessment ETA 24/0378 issued on 28/05/2024 which is part of the technical documentation of this European Technical Assessment. The "Control Plan" is laid down in the context of the factory production control system operated by the manufacturer and deposited at UL International (Netherlands) B.V.

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the Control Plan.

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<sup>1</sup> Official Journal of the European Communities L178/52 of 14/7/1999

**Other tasks of the manufacturer:**

Additional information

The manufacturer shall provide a technical data sheet and an installation instruction with the following minimum information:

(a) Technical data sheet:

- Field of application:
- Building elements for which the penetration seal is suitable, type and properties of the building elements like minimum thickness, density, and - in case of lightweight constructions – the construction requirements.
- Limits in size, minimum thickness etc. of the penetration seal
- Construction of the penetration seal including the necessary components and additional products (e.g. backfilling material) with clear indication whether they are generic or specific.
- Services which the penetration seal is suitable, type and properties of the services like material, diameter, thickness etc. in case of pipes including insulation materials; necessary/allowed supports/fixings (e.g. pipe trays)

(b) Installation instruction:

- Steps to be followed
- Procedure in case of retrofitting
- Stipulations on maintenance, repair and replacement

**6 Issued on:**

**28 May 2024**

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Head of TAB  
Built Environment

For and on behalf of UL International (Netherlands) B.V.

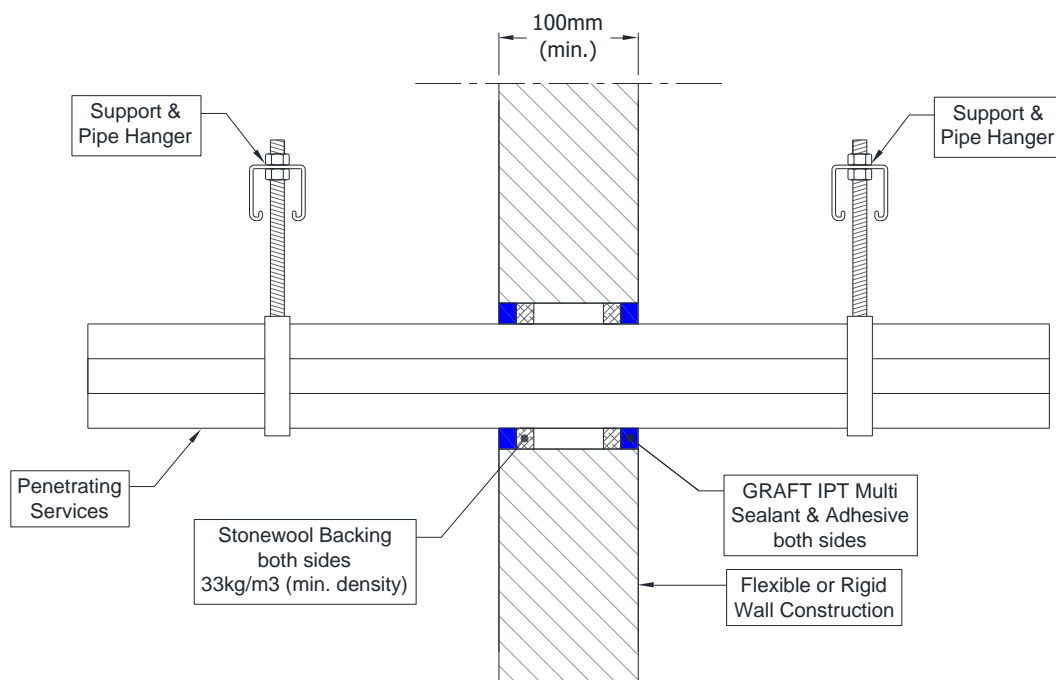
# ANNEX A – Resistance to Fire Classification – GRAFT IPT Multi Sealant & Adhesive

## A.1 Flexible and rigid wall constructions according to 1.2.1 with wall thickness of minimum 100 mm

### A.1.1 Double side penetration seal with cables and conduits

**Penetration Seal:** Cables (single or bundles up to 100 mm Ø) and conduits fitted at any position within the aperture, with GRAFT IPT Multi Sealant & Adhesive sealant to both sides of the wall, backed with stone wool insulation. Minimum annular space 10 mm (a1) and minimum separation between penetration seals 30 mm (a2).

Construction details:



#### A.1.1.1 Double sided penetration seal with cables

Services	Sealant depth (min.)	Backing (min.)	Aperture Ø	Classification
Cables up to 21 mm Ø	12.5 mm	Stone wool 12.5 mm deep 33 kg/m <sup>3</sup>	Maximum annular ring width 30 mm	E 90, EI 60
Cables up to 21 mm Ø, in bundles up to 50 mm Ø				EI 60
Cables up to 21 mm Ø, in bundles up to 100 mm Ø				E 60, EI 45



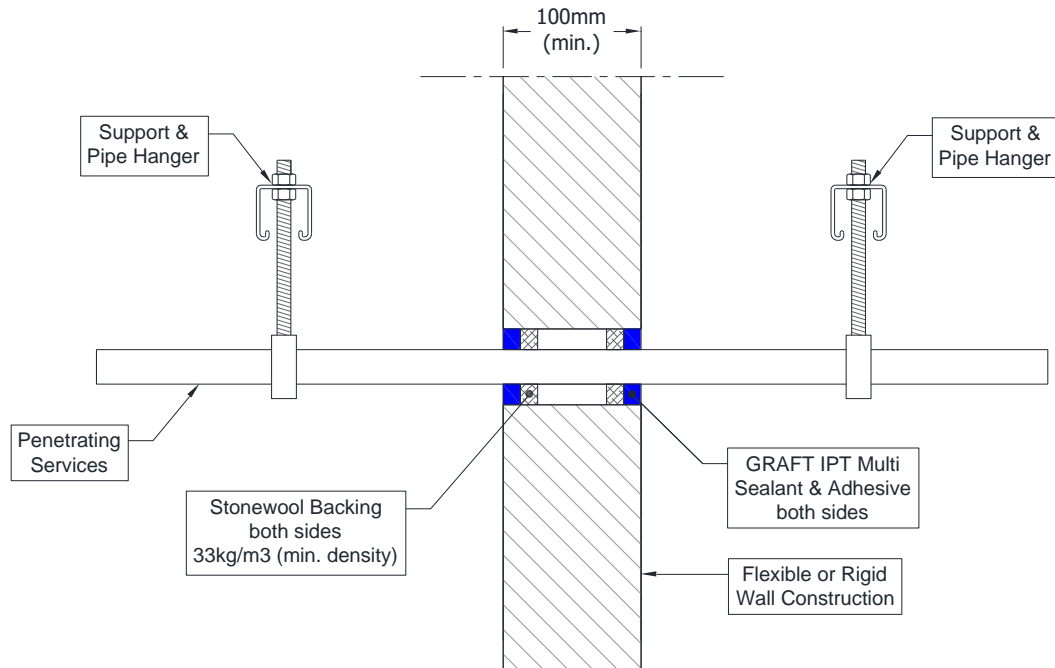
### A.1.1.2 Double sided penetration seal with conduits

Services	Sealant depth (min.)	Backing (min.)	Maximum Annular space	Classification
PVC pipe				
Diameter 32 mm, wall thickness 1.6 mm for PVC pipes, fully or partially filled conduits with cables up to 21 mm diameter	12.5 mm	Stone wool 12.5 mm deep 33 kg/m <sup>3</sup>	30 mm	E 90, EI 60 C/C
Maximum diameter 32 mm, wall thickness 1.0-2.4 mm for PVC pipes, fully or partially filled conduits with cables up to 21 mm diameter	25 mm	None	30 mm	E 90, EI 60 C/C
PP pipe				
Diameter 32 mm, wall thickness 4.4 mm for PP pipes, fully or partially filled conduits with cables up to 21 mm diameter	12.5 mm	Stone wool 12.5 mm deep 33 kg/m <sup>3</sup>	30 mm	E 90, EI 60 C/C
Maximum diameter 32 mm, wall thickness 1.8-4.4 mm for PP pipes, fully or partially filled conduits with cables up to 21 mm diameter	25 mm	None	30 mm	E 90, EI 60 C/C

### A.1.2 Double side penetration seal with metallic (and composite) pipes

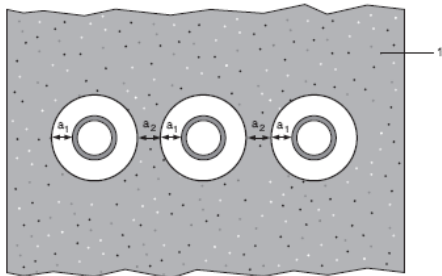
**Penetration Seal:** Pipe (single) fitted at any position within the aperture, with 12.5 mm deep GRAFT IPT Multi Sealant & Adhesive Sealant to both sides of the wall, backed with 12.5 mm deep stone wool insulation minimum 33kg/m<sup>3</sup>. Minimum annular space 10 mm (a1) and minimum separation between penetration seals 30 mm (a2).

Construction details:



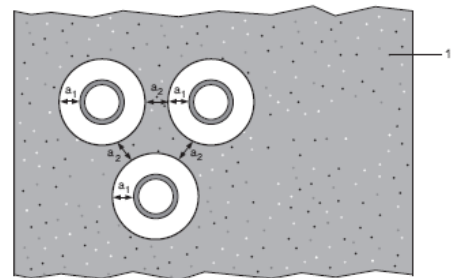
#### Configuration 1:

Option 1



#### Configuration 2:

Option 2



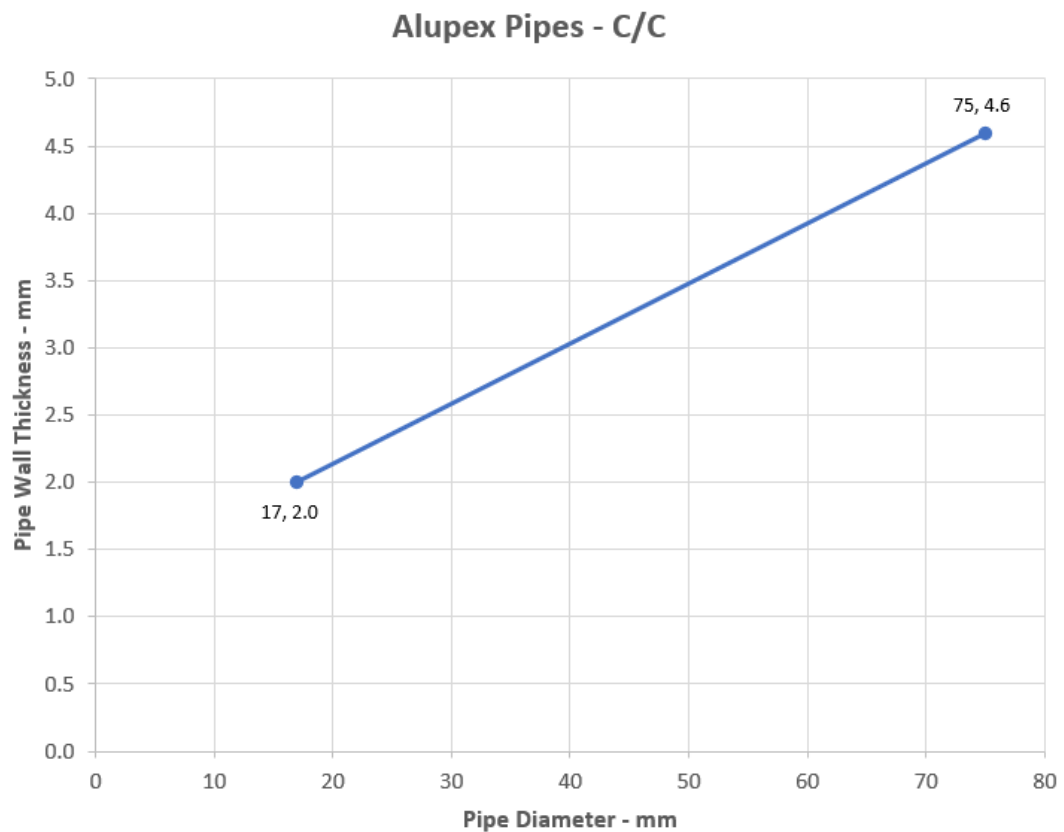
#### Key

- 1 Supporting construction
- a1 Pipe / top edge of seal separation
- a2 Pipe / side edge of seal separation
- a3 Pipe / pipe separation

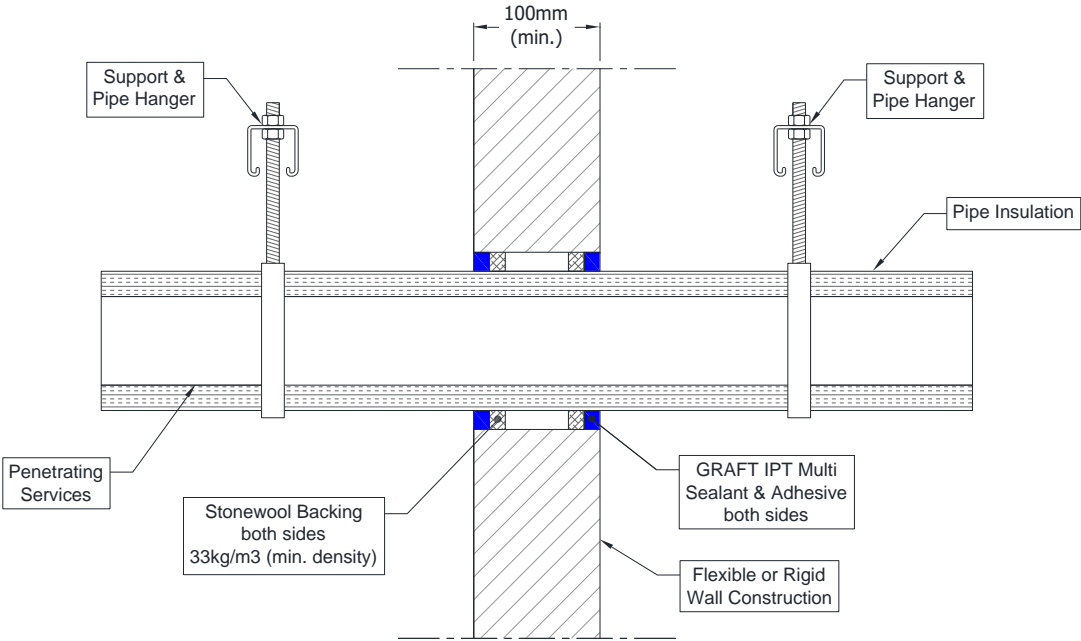
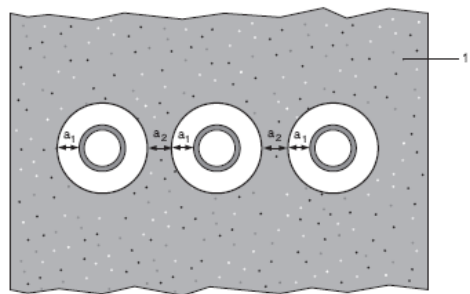
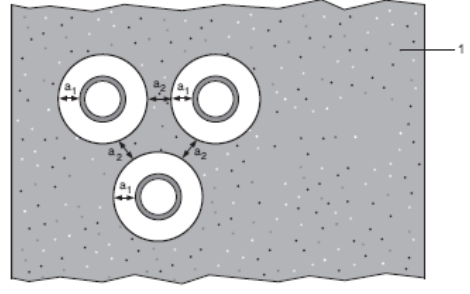
### A.1.2.1

Services	Sealant depth (min.)	Backing (min.)	Aperture Ø	Classification
Alupex composite pipe 16-20 mm diameter/2.0 mm wall	12.5 mm	Stone wool 12.5 mm deep 33 kg/m <sup>3</sup>	Maximum annular ring width 30 mm	EI 120 C/C
Alupex composite pipe 17-75 mm diameter/ *				E 90, EI 15 C/C
Steel pipe 4-22 mm diameter/1.0-11.0 mm wall				EI 120 C/U
Copper or steel pipe 6-12 mm diameter/0.8-6.0 mm wall				E 120, EI 60 C/C
Copper or steel pipe 13-54 mm diameter/0.8-14.2 mm wall				E 90 C/C

\* See below graphs for interpolated pipe sizes



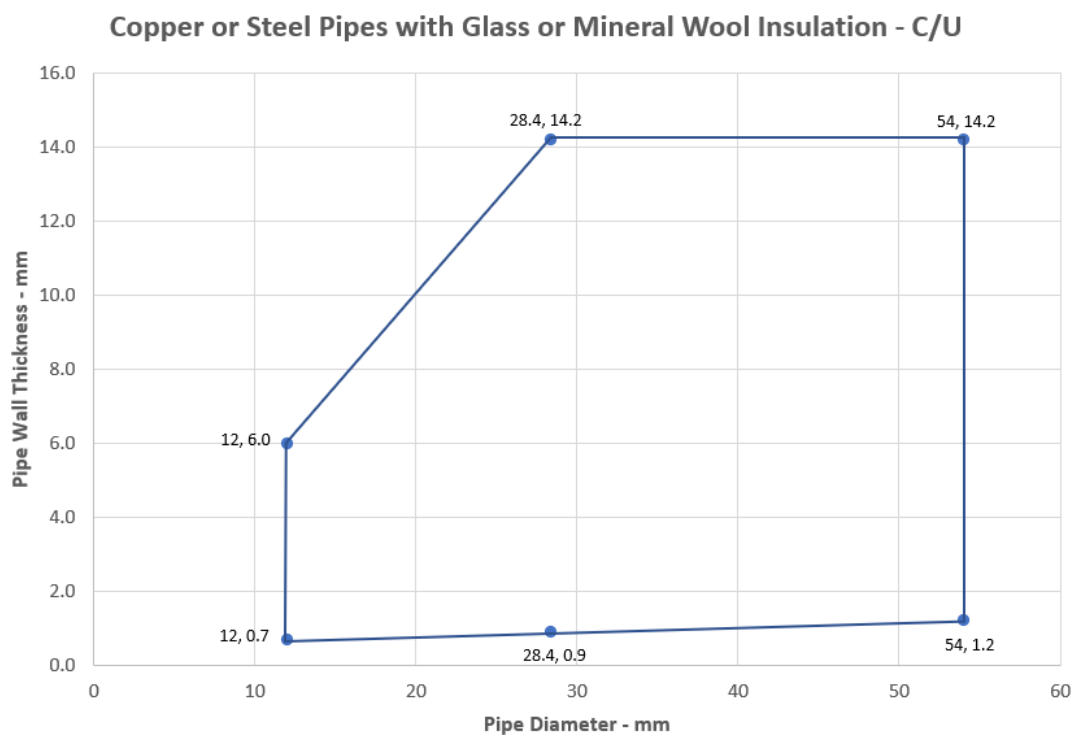
A.1.3 Double side penetration seal with metallic pipes

<p><b>Penetration Seal:</b> CS (Continuous Sustained) insulated metallic pipes (single) fitted at any position within the aperture, with minimum 12.5 mm GRAFT IPT Multi Sealant &amp; Adhesive to both sides of the wall, backed with minimum 12.5 mm deep stone wool insulation minimum 33 kg/m<sup>3</sup>. Minimum annular space 10 mm (a1) and minimum separation between penetration seals 30 mm (a2). Maximum annular ring width 30 mm.</p>	
<p>Construction details:</p> 	
<p><b>Configuration 1:</b></p> <p><i>Option 1</i></p> 	<p><b>Configuration 2:</b></p> <p><i>Option 2</i></p> 
<p><b>Key</b></p> <p>1 Supporting construction</p> <p>a1 Pipe / top edge of seal separation</p> <p>a2 Pipe / side edge of seal separation</p> <p>a3 Pipe / pipe separation</p>	

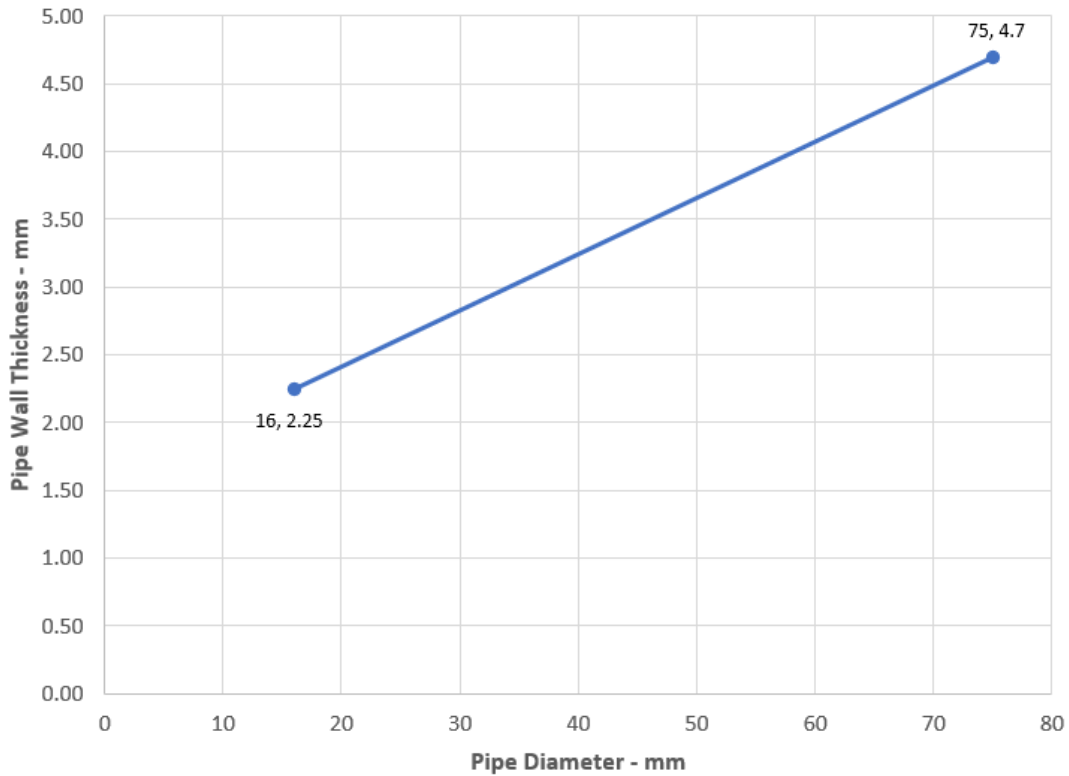
### A.1.3.1 Double sided penetration seal with pipes

Services	Insulation	Classification
Copper or steel pipe maximum 54 mm diameter/0.7-14.2 mm wall *	20 mm thick glass or stone, mineral wool min. 75 kg/m <sup>3</sup>	EI 90 C/U
Copper or steel pipe maximum 54 mm diameter/0.7-14.2 mm wall *	20-40 mm thick glass or stone, mineral wool min. 75 kg/m <sup>3</sup>	E 90, EI 60 C/U
Alupex composite pipe 75 mm diameter/ 4.7 mm wall	60 mm thick glass or stone, mineral wool min. 75 kg/m <sup>3</sup>	EI 120 C/C
Alupex composite pipe maximum 75 mm diameter/ *	20-60 mm thick glass or stone, mineral wool min. 75 kg/m <sup>3</sup>	EI 90 C/C

\* See below graphs for interpolated pipe sizes



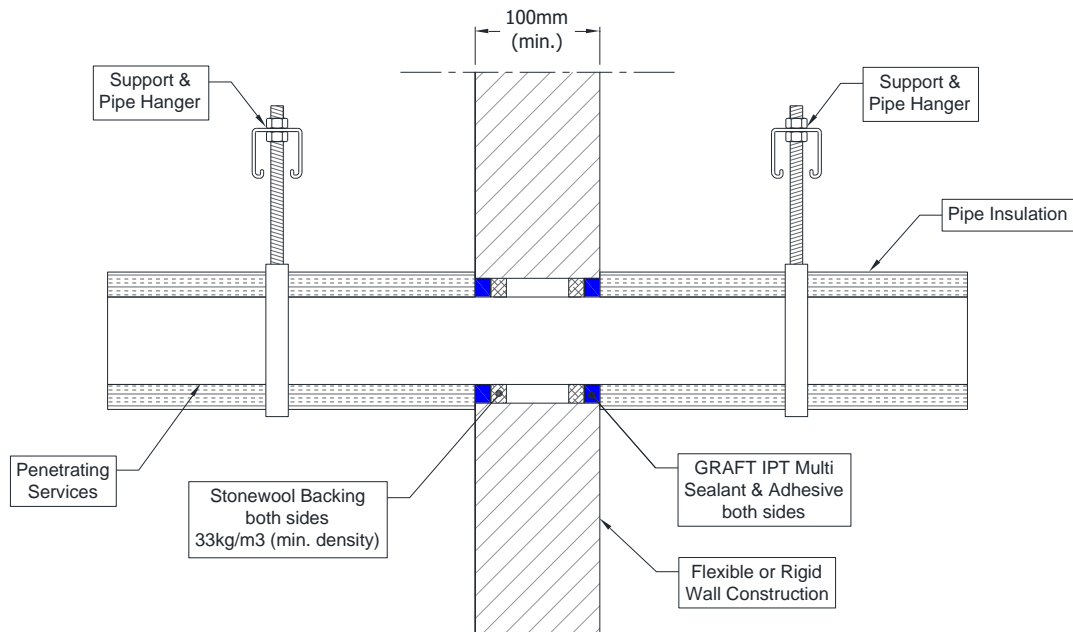
Alupex Pipes with Glass or Mineral Wool Insulation - C/C



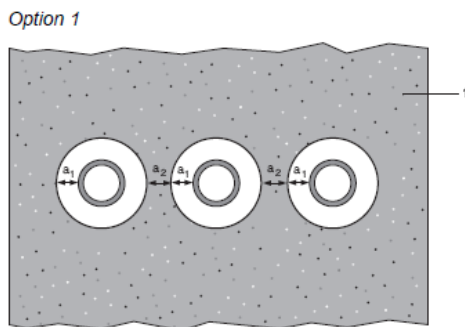
#### A.1.4 Double side penetration seal with metallic (and composite) pipes

**Penetration Seal:** LI (Local Interrupted) of minimum length stated below or CI (Continuous Interrupted) insulated metallic pipes and composite (single) fitted at any position within the aperture, with minimum 12.5 mm GRAFT IPT Multi Sealant & Adhesive to both sides of the wall, backed with minimum 12.5 mm deep stone wool insulation minimum 33 kg/m<sup>3</sup>. Minimum annular space 10 mm (a1) and minimum separation between penetration seals 30 mm (a2). Maximum annular ring width 30 mm.

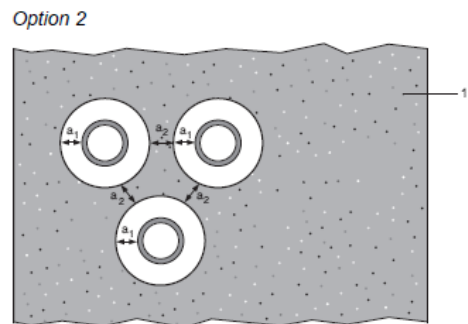
Construction details:



### Configuration 1:



### Configuration 2:



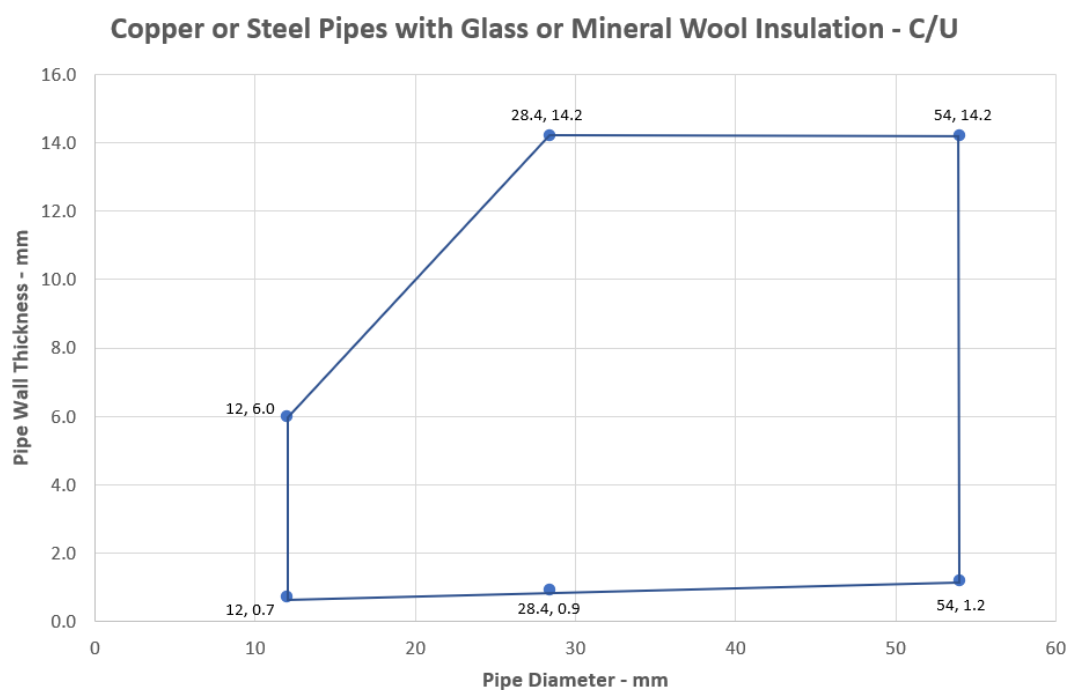
### Key

- 1 Supporting construction  
a1 Pipe / top edge of seal separation  
a2 Pipe / side edge of seal separation  
a3 Pipe / pipe separation

#### A.1.4.1 Double sided penetration seal with pipes

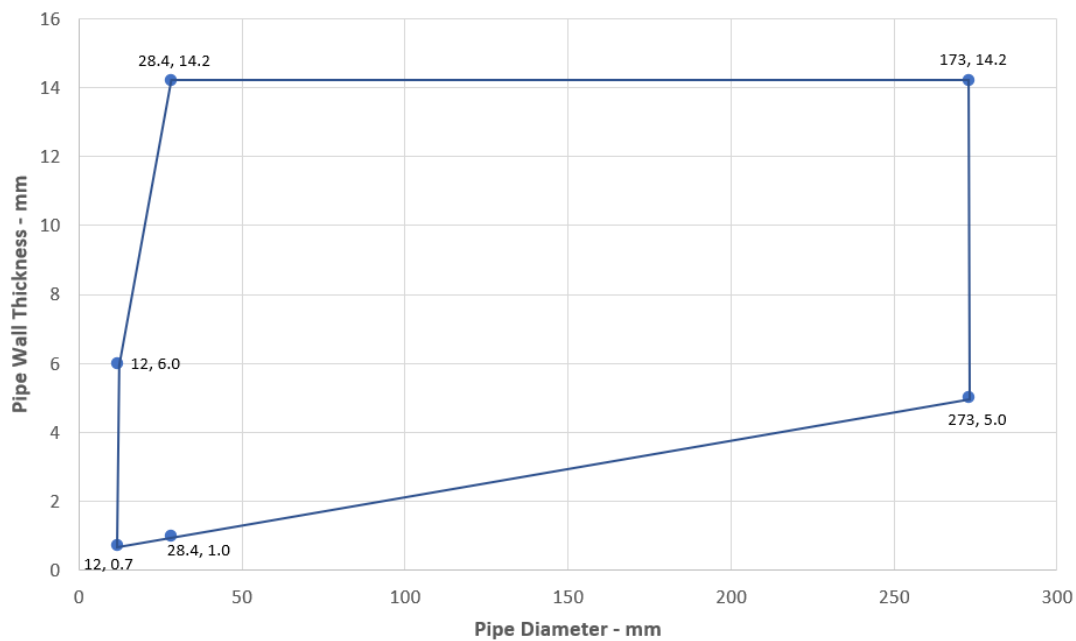
Services	Insulation (minimum)	Classification
Copper or steel pipe maximum 54 mm diameter/0.7-14.2 mm wall *	500 mm length of 20 mm thick glass or stone, mineral wool 75 kg/m <sup>3</sup>	E 90, EI 60 C/U
Steel pipe maximum 273 mm diameter/0.7-14.2 mm wall *	500 mm length of 30 mm thick glass or stone, mineral wool 75 kg/m <sup>3</sup>	E 90, EI 60 C/U
Alupex composite pipe 16 mm diameter/ 2.25 mm wall	500 mm length of 20 mm thick glass or stone, mineral wool 75 kg/m <sup>3</sup>	EI 120 C/C
Alupex composite pipe maximum 75 mm diameter/ *	500 mm length of 25 mm thick glass or stone, mineral wool 75 kg/m <sup>3</sup>	E 120, EI 90 C/C

\* See below graphs for interpolated pipe sizes

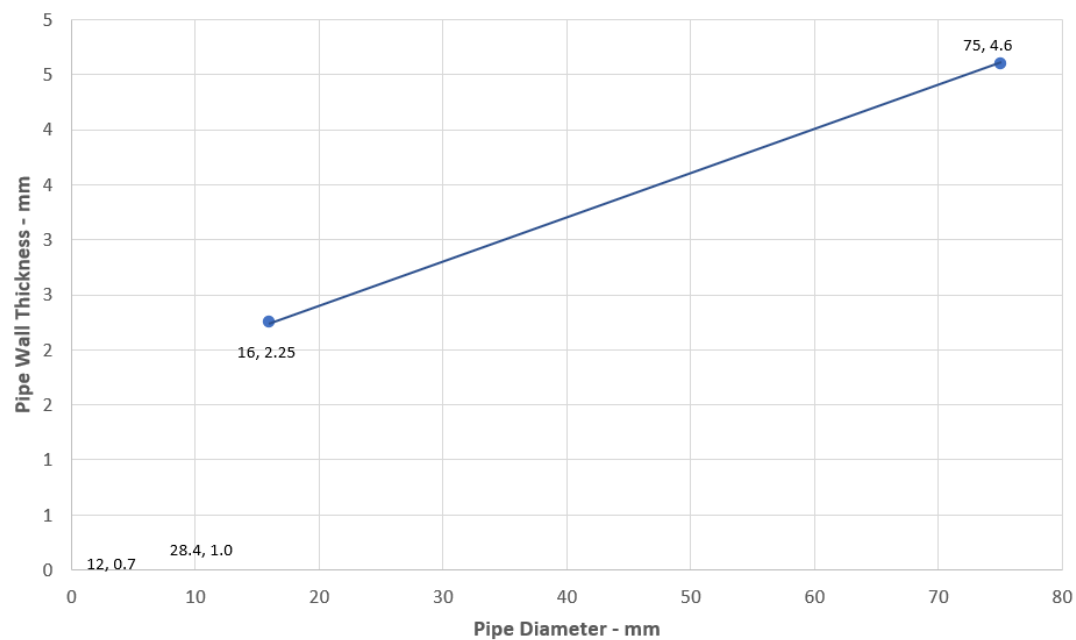




Copper or Steel Pipes with Glass or Mineral Wool Insulation - C/U



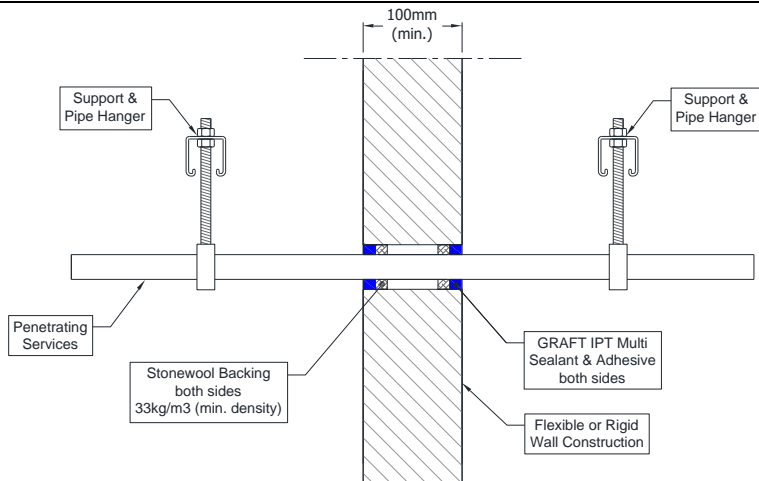
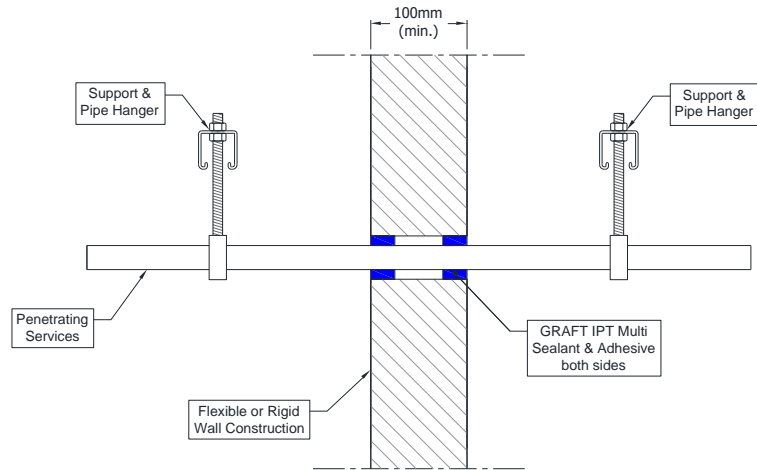
Alupex Pipes with Glass or Mineral Wool Insulation - C/C



### A.1.5 Double side penetration seal with plastic pipes

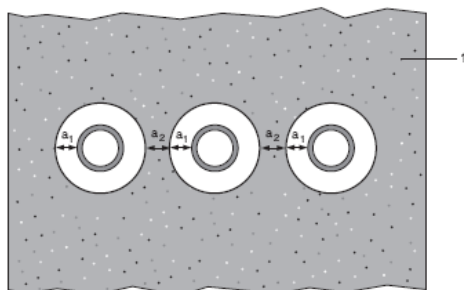
**Penetration Seal:** Plastic pipes (single) fitted at any position within the aperture, with 25 mm GRAFT IPT Multi Sealant & Adhesive to both sides of the wall. Minimum annular space 10 mm ( $a_1$ ) and minimum separation between penetration seals 30 mm ( $a_2$ ).

Construction details:



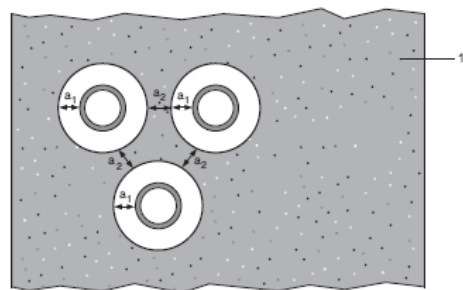
**Configuration 1:**

*Option 1*



**Configuration 2:**

*Option 2*



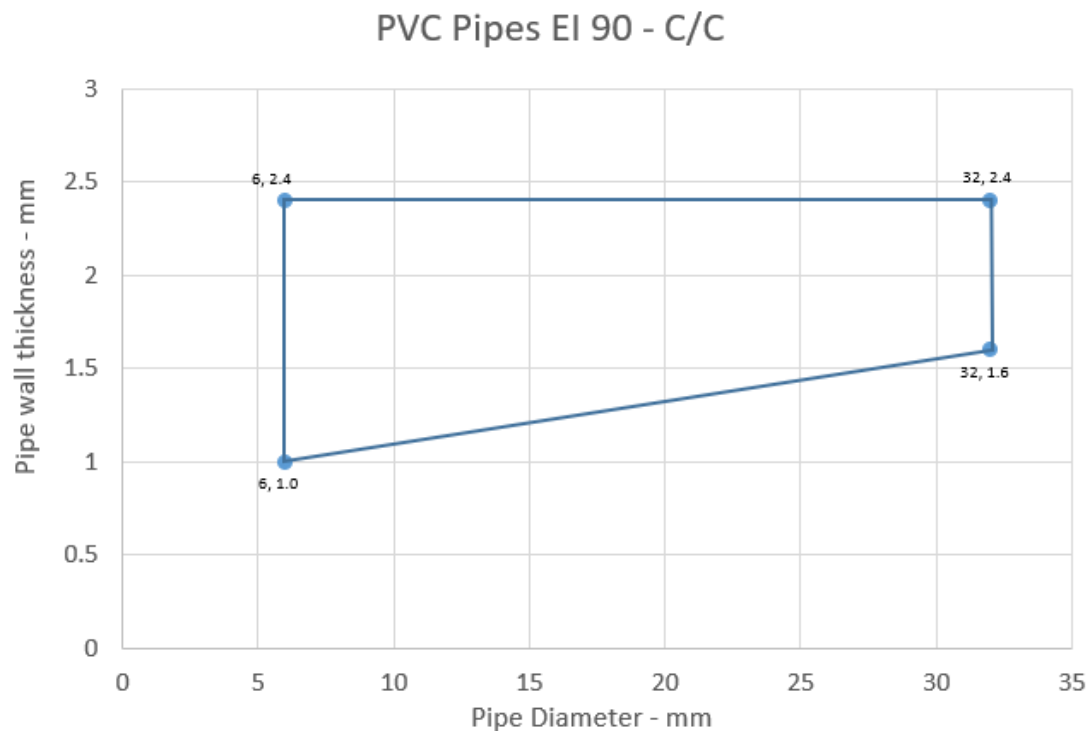
#### Key

- 1 Supporting construction
- a1 Pipe / top edge of seal separation
- a2 Pipe / side edge of seal separation
- a3 Pipe / pipe separation

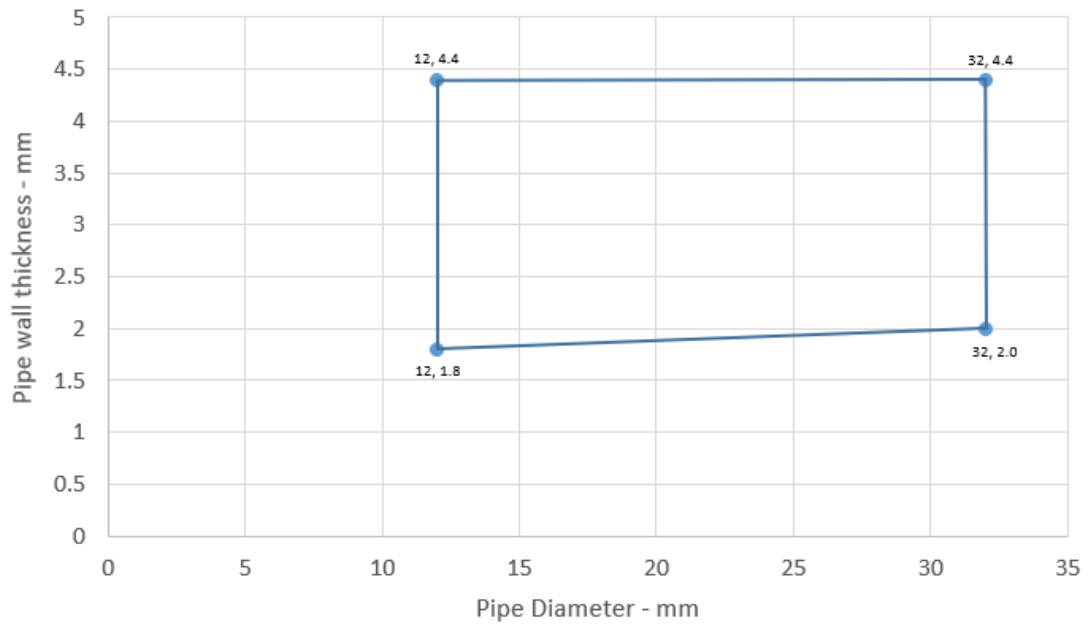
### A.1.5.1

Services	Sealant depth (minimum)	Backing (minimum)	Classification
PVC pipe			
32 mm Ø/1.6 mm wall	12.5 mm	Stone wool 12.5 mm deep 33 kg/m <sup>3</sup>	E 90, EI 60 C/C
6-32 mm Ø/1.0-2.4 mm wall*	25 mm	None	EI 90 C/C
PP pipe			
32 mm Ø/4.4 mm wall	12.5 mm	Stone wool 12.5 mm deep 33 kg/m <sup>3</sup>	E 90, EI 60 C/C
12-32 mm Ø/1.8-4.4 mm wall*	25 mm	None	EI 90 C/C
PE pipe			
20-32 mm Ø/2.0-3.0 mm wall*	25 mm	None	EI 90 C/C

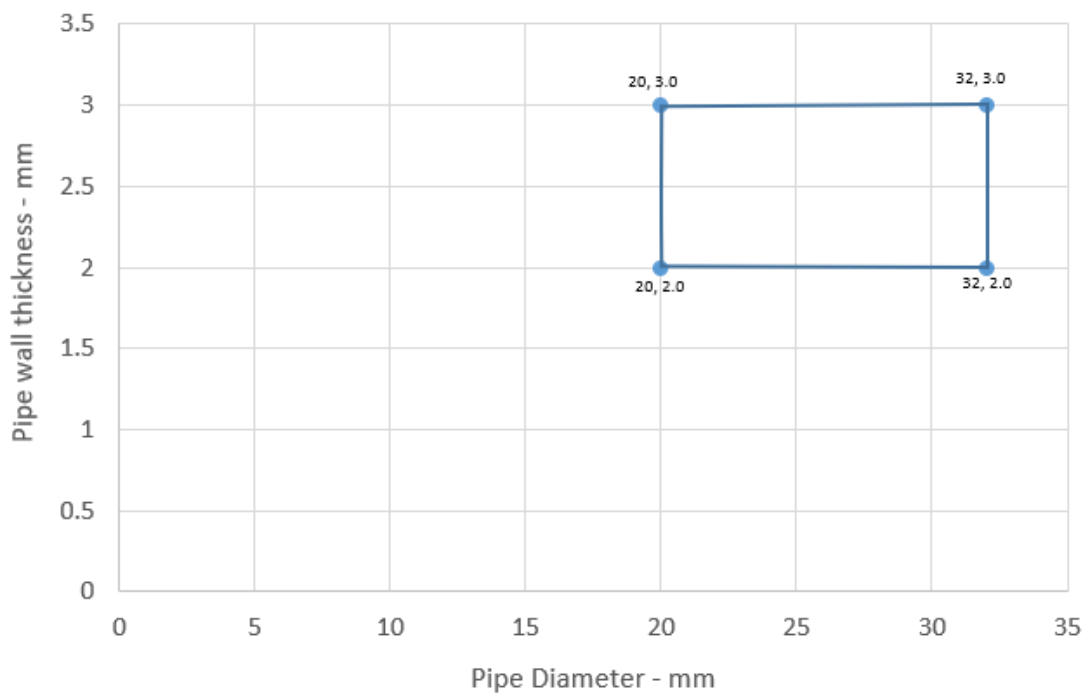
\*See below graphs for interpolated pipe sizes and permitted pipe wall thicknesses



### PP Pipes EI 90 - C/C



### PE Pipes EI 90 - C/C

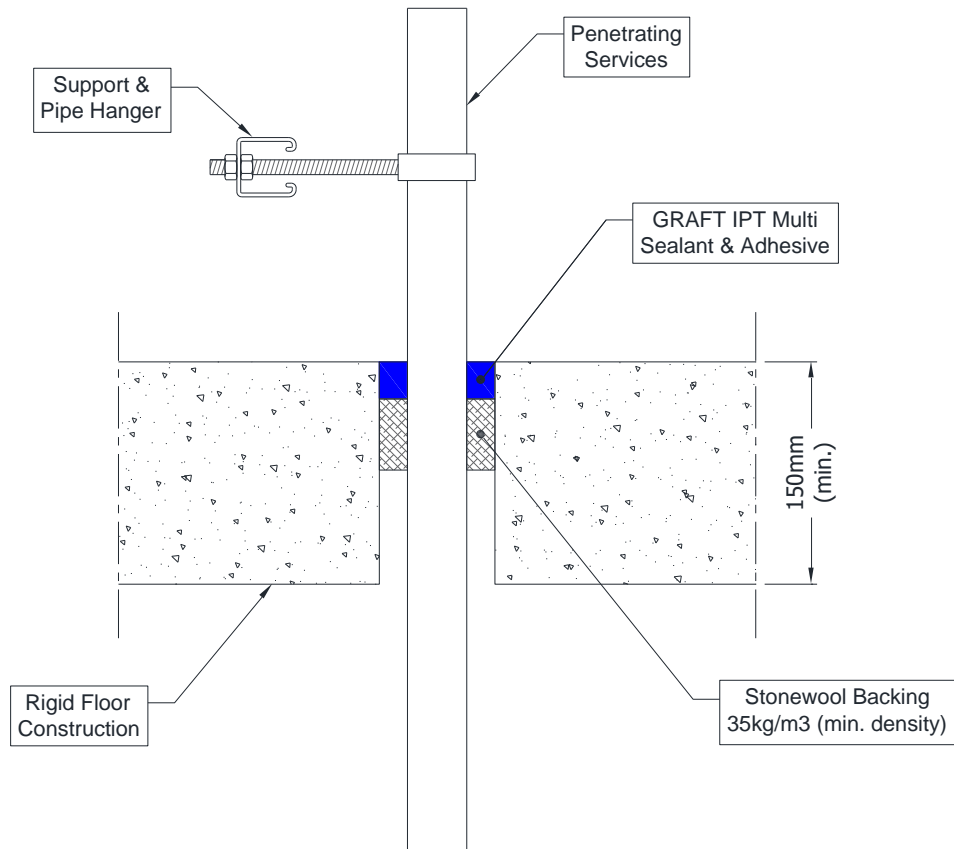


## A.2 Rigid floor constructions according to 1.2.1 with floor thickness of minimum 150 mm

### A.2.1 Single side penetration seal with pipes

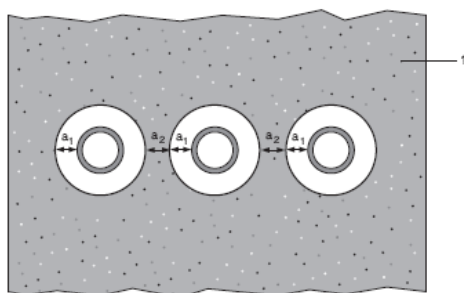
**Penetration Seal:** Pipes fitted at any position within the aperture, with GRAFT IPT Multi Sealant & Adhesive to the top face of the floor, backed with 48 mm stone wool minimum 35kg/m<sup>3</sup>. Minimum annular space 10 mm (a1) and minimum separation between penetration seals 30 mm (a2).

Construction details:



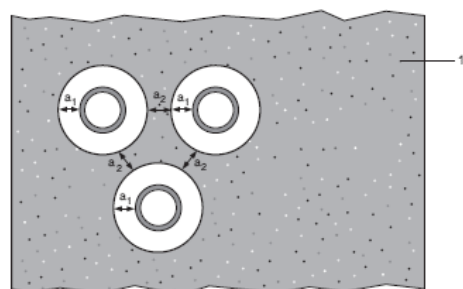
#### Configuration 1:

Option 1



#### Configuration 2:

Option 2



#### Key

- 1 Supporting construction
- a1 Pipe / top edge of seal separation
- a2 Pipe / side edge of seal separation
- a3 Pipe / pipe separation

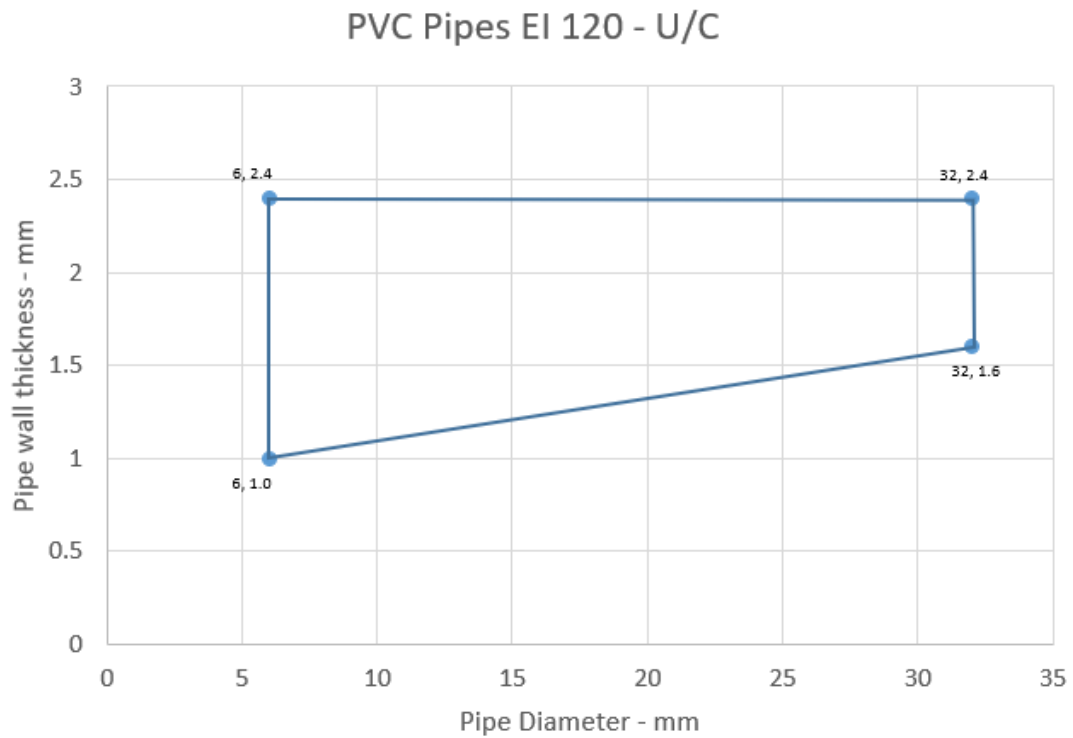
**A.2.1.1**

<b>Services</b>	<b>Sealant depth (min.)</b>	<b>Backing (min.)</b>	<b>Aperture (max.)</b>	<b>Classification</b>
Mild or stainless steel pipe				
4-16 mm diameter/1.0-8.0 mm wall	25 mm	48 mm stone wool	Annular ring width 30 mm	<b>EI 120 C/U</b>
<b>Copper or steel pipe</b>				
Up to 10 mm diameter/0.7-5.0 mm wall	25 mm	48 mm stone wool	Annular ring width 30 mm	<b>EI 120 C/C</b>
11-15 mm diameter/0.7 -7.5 mm wall	25 mm	48 mm stone wool	Annular ring width 30 mm	<b>E 120, EI 45 C/C</b>
<b>Alupex composite pipe</b>				
16-20 mm diameter/2.0 mm wall	25 mm	48 mm stone wool	Annular ring width 30 mm	<b>EI 120 C/C</b>

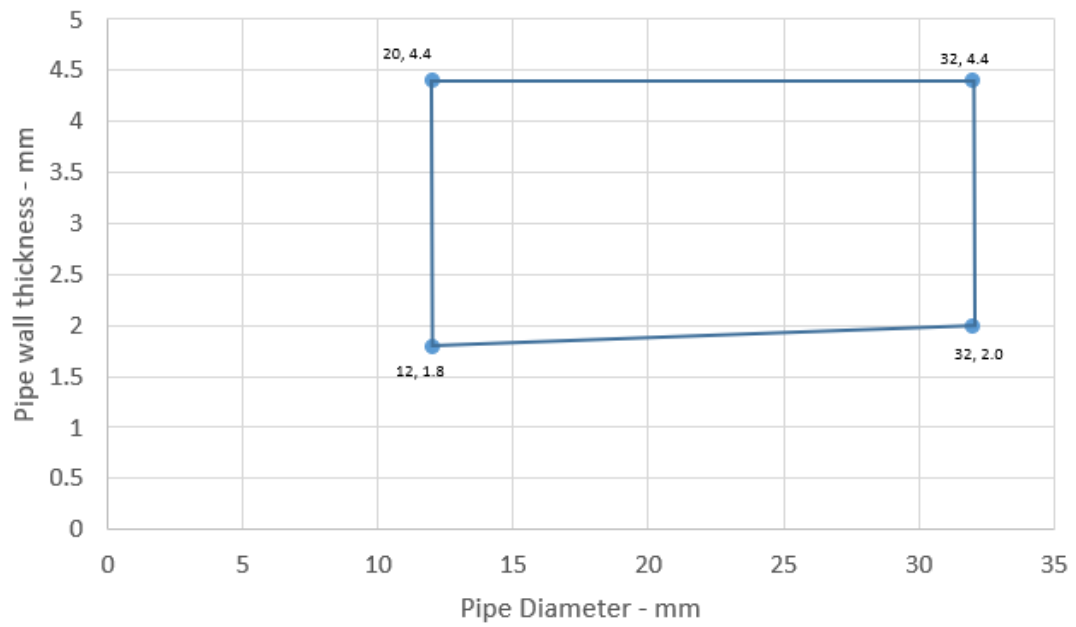
### A.2.1.2

Services	Sealant depth (minimum)	Backing (minimum)	Classification
PVC-U pipe according to EN 1329-1, EN 1452-1 and EN 1453-1, PVC-C according to EN 1566-1			
6-32 mm diameter/1.0-2.4 mm wall*	25 mm	48 mm stone wool	EI 120 U/C
PP pipe according to EN 1451-1			
12-32 mm diameter/1.8-4.4 mm wall*	25 mm	48 mm stone wool	EI 120 U/C
PE pipe according to EN 1519-1, EN 12201-2 and EN 12666-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1			
20-32 mm diameter/2.0-3.0 mm wall*	25 mm	48 mm stone wool	EI 120 U/C

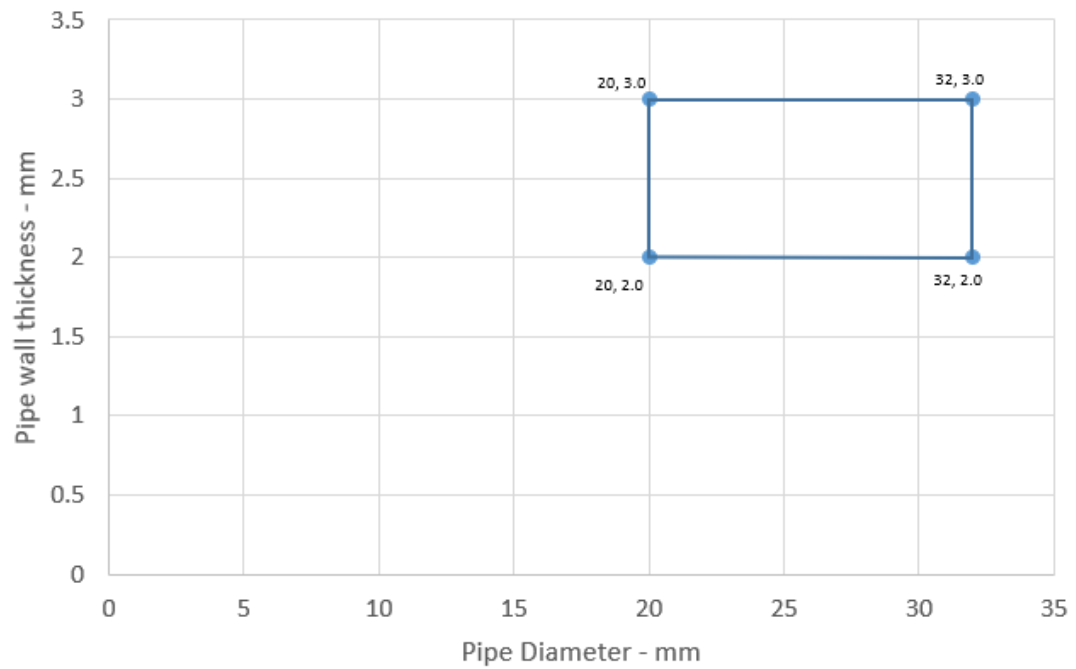
\*See below graphs for interpolated pipe sizes and permitted pipe wall thicknesses



### PP Pipes EI 120 - U/C



### PE Pipes EI 120 - U/C





## ANNEX B – Air Permeability – GRAFT IPT Multi Sealant & Adhesive

Product tested	10mm deep x 30mm wide GRAFT IPT Multi Sealant & Adhesive		
Summary of testing procedure			Result
	Pressure (Pa)	Leakage (m <sup>3</sup> /h)	Leakage (m <sup>3</sup> /m <sup>2</sup> /h)
Results under negative chamber pressure	25	0.00	0.00
	50	0.00	0.00
	100	0.00	0.00
	200	0.00	0.00
	300	0.02	0.56
	450	0.03	0.83
	600	0.1	2.78
Results under positive chamber pressure	25	0.00	0.00
	50	0.00	0.00
	100	0.00	0.00
	200	0.01	0.28
	300	0.03	0.83
	450	0.06	1.67
	600	0.11	3.06

